

Date: Monday, 5/15/2006 11:10:39 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STRUT	
Job Number	: 27103		Part Number	: D28105	
Estimate Number	: 11044		Drawing Number	: D2810 / D2727	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/15/2006 S.O. No. : N/A		Drawing Revision	: C / A1	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 5/15/2006 Type : MACHINED PARTS		Due Date	: 5/30/2006 Qty: 70 Um: Each	
Previous Run	: 26758				
Written By	: See Comments Below				
Checked & Approved By	: 06.05.15				
Comment	: Est. A 04.11.30 New issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W 
<p>Comment: Qty.: 2.1000 f(s)/Unit Total : 21.0000 f(s) 304 RD Tube .500 x .035W Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per Dwg D2810 and spec control Dwg D2727 using Jig DT8012 Batch: 11100928</p> <p style="text-align: right;">FF 06.05.15</p>		
2.0	BRAKE NC	NC BRAKE 
<p>Comment: NC BRAKE 1-Length as per Dwg D2810 and spec control Dwg D2727 using Jig DT8012 2-Deburr</p> <p style="text-align: right;">FF 06.05.25</p>		
3.0	QC5	INSPECT WORK TO CURRENT STEP 
<p>Comment: INSPECT WORK TO CURRENT STEP</p> <p style="text-align: right;">MF 06-05-26 30</p>		
4.0	POWDER COATING	POWDER COATING 
<p>Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3</p> <p style="text-align: right;">A.m 06-06-26 30</p>		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
<p>Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION</p> <p style="text-align: right;">AS 06/06/27 30</p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: SDDate: 26/06/07

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST162

* Verify box code

106/06/27

7.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

(30)

DP 06/06/27

Job Completion



U 06/06/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

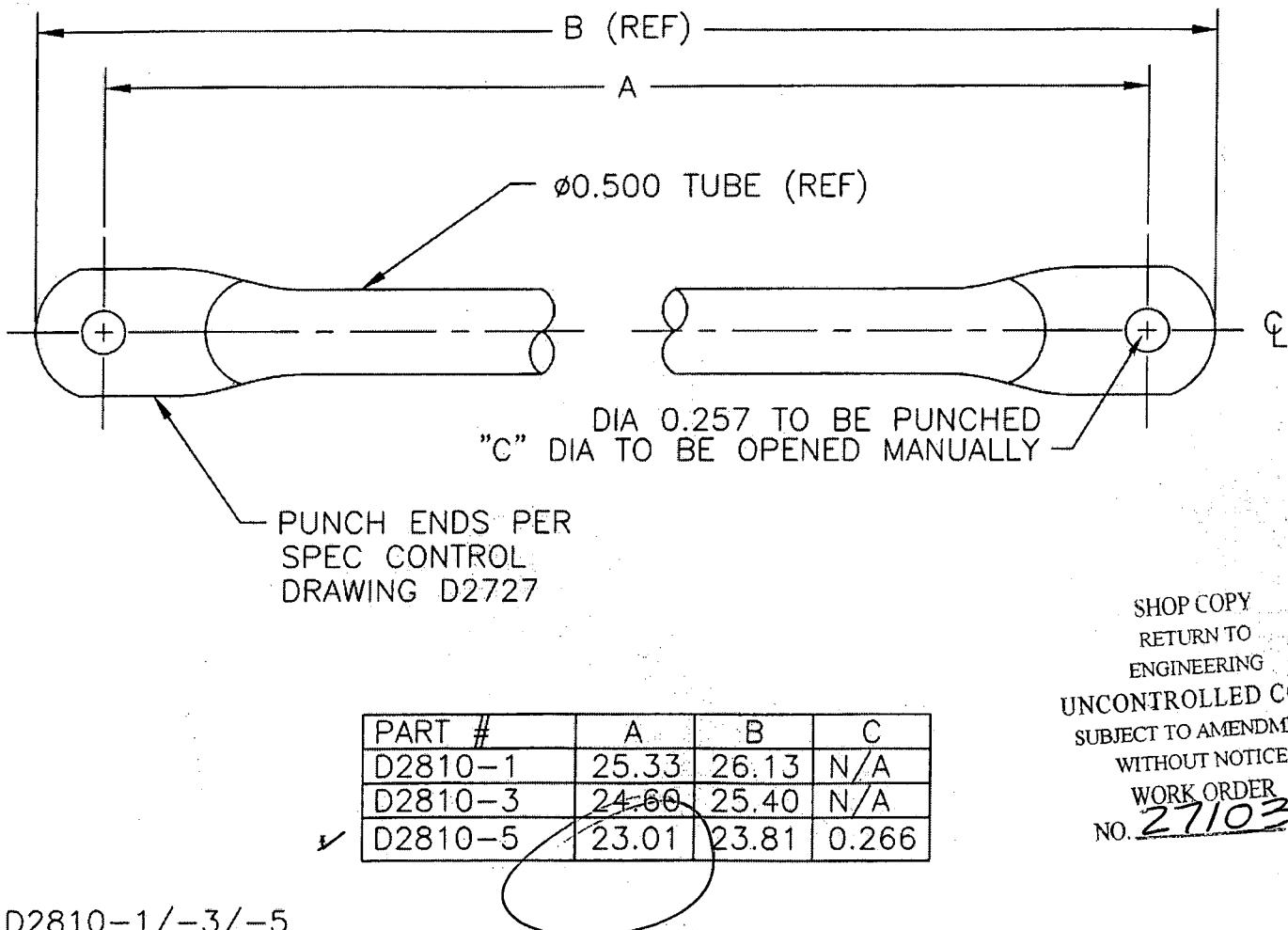
NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2810 REV. C SHEET 1 OF 1
DATE		TITLE
04.11.22		STRUT
A	00.11.08	SCALE
B	03.09.11	NTS
C	04.11.22	

RELEASED

05.03.11

D2810-1/-3/-5

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, Ø0.500 x 0.035 WALL (M304TR0.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

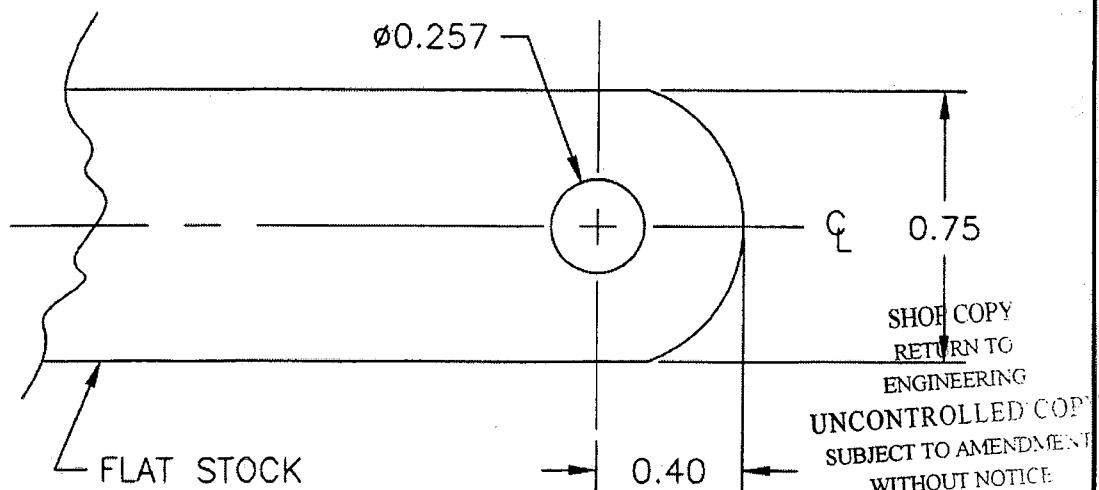
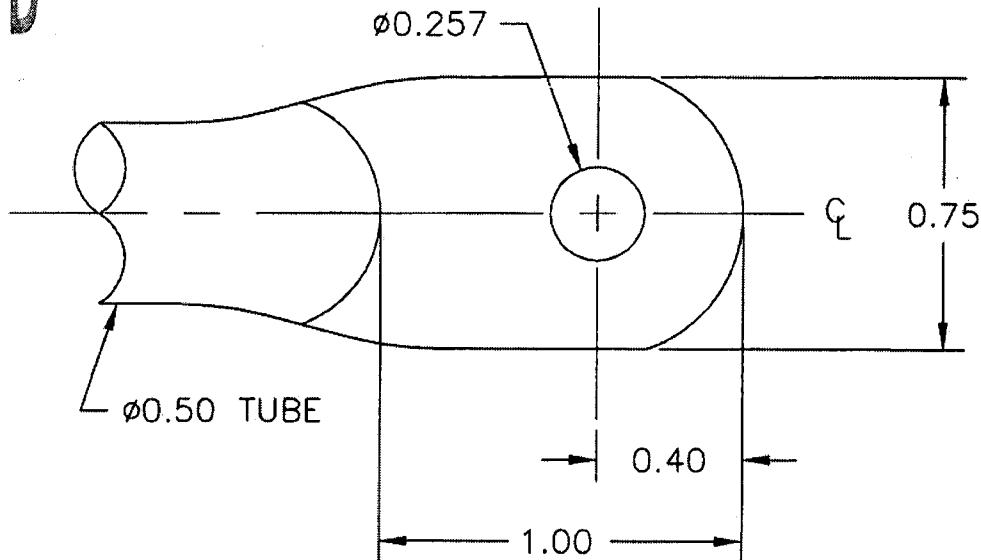
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DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DMY</i>	APPROVED <i>CA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>HCP</i> 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE

NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

A1
NO. 27103